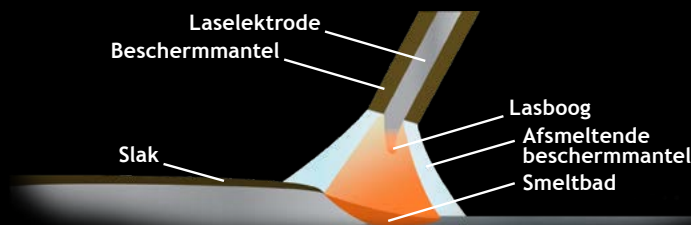


# LASELEKTRODE GIETIJZER NI-FE



<b>TYPE</b>	Graphite-coated electrode for cold welding of cast iron.														
<b>TOEPASSINGEN</b>	Graphite-coated electrode with nickel – iron core designed for cold welding of cast iron, grey iron (malleable), cast iron & steel coupling, ensuring high mechanical properties. Intended for all positions; suitable for machining; it has a coloring similar to cast iron. It is used for machine bases, pumps and transmission housings. The use of the lowest value of current and cleaning of the base material are recommended.														
<b>CLASSIFICATIE</b>	AWS A 5.15: ENiFe-CI ASME SFA 5.15: ENiFe-CI														
<b>GESCHIKT VOOR</b>	<b>ASTM:</b> A 602, A 47, A 338, A 220 <b>EN:</b> (DIN 1691 GG10), (DIN 1693 G GG-50), (DIN 1691 GG15), (DIN 1693 G GG-60) (DIN 1691 GG20), (DIN 1692 GTS-35-10), (DIN 1691 GG25), (DIN 1692 GTS-45-06) (DIN 1691 GG30), (DIN 1692 GTS-55-4), (DIN 1691 GG35), (DIN 1693 G GG-40)														
<b>LASPOSITIES</b>															
<b>TYPISCHE CHEMISCHE ANALYSE VAN HET VULMETAAL (%)</b>	<table><thead><tr><th>C</th><th>Si</th><th>Mn</th><th>S</th><th>Cu</th><th>Ni</th><th>Fe</th></tr></thead><tbody><tr><td>1.10</td><td>1.00</td><td>1.00</td><td>0.015</td><td>2.00</td><td>50.00</td><td>Bal.</td></tr></tbody></table>	C	Si	Mn	S	Cu	Ni	Fe	1.10	1.00	1.00	0.015	2.00	50.00	Bal.
C	Si	Mn	S	Cu	Ni	Fe									
1.10	1.00	1.00	0.015	2.00	50.00	Bal.									
<b>HERDROGEN</b>	300°C / 2 hr														
<b>HUIDIGE TYPE</b>	AC, DC+														